

MASTER 865 - 880

High Performance



MASTER 865 - 880

HIGH PERFORMANCE

The MASTER is an automatic bar feeder able to support bars from 8 to 65 mm (Master 865) with fixed or sliding headstock lathes and bars from 8 to 80 mm (Master 880) with fixed headstock lathes.



A HISTORY OF SUCCESS

People, Skills, Innovations and Investments have made IEMCA a worldwide LEADER

The **first** IEMCA bar feeder, model A, is officially presented at Milan's Trade Show.

IEMCA launches the first bar feeder in the world, equipped with **multi rack and bundle magazines** in the market, increasing by 5 times the production autonomy of the bar feeder.

IEMCA launches the first bar feeder in the world for multi spindle turning machines equipped with a revolutionary patent: the "double bar pusher" or "**pre-feeding**".

IEMCA develops TAL: the first bar feeder in the world equipped with **lubrication** inside the guide channel.

IEMCA BOSS is born and defines the market standard: it is the **first** bar feeder with full **electronic control**

IEMCA develops SIR: the first integral bar feeder for multi-spindle turning machines equipped with **guide channels of variable diameter**, thanks to the use of "sprockets" (IEMCA patent).

IEMCA launches the **MASTER** bar feeder that works **bars of 80 mm** diameter.



MODEL A



MODEL T



PRA



TAL



BOSS



SIR



MASTER

1966

1973

1979

1983

1991

1994

1998



1961

ESTABLISHMENT



4

PRODUCTION PLANTS



550

EMPLOYEES



+120.000

INSTALLATIONS



90

COUNTRIES

With the launch of the MASTER HF, IEMCA is the worldwide pioneer in the development of the **Hyper Flexible technology** to machine bars between 15 and 80 mm diameter without changing the guide channel.



MASTER HF

IEMCA launches the SUPERFAST platform which reduces the bar changeover time up to **37%** and reduces the headstock idle times to **zero**.



BOSS HD SUPERFAST

IEMCA is the first bar feeder manufacturer in the world which is able to provide **Industry 4.0** technology: warning messages in case of alarm, telecontrol, teleservice, remote connection with other systems, etc.



INDUSTRY 4.0

The SIR Heavy Duty is the perfect combination of: **minimisation** of machine life cycle costs, extreme **flexibility** and **productivity** maximization.



SIR HEAVY DUTY

IEMCA launches on the market MAESTRO® 80 NO LIMITS, an automatic bar feeder able to support bars from 10 to 80 mm to work with fixed headstock lathes, ideal for those who require high performances combined with flexibility.



MAESTRO® 80 NO LIMITS

The PRA model is improved and equipped with a next generation PLC: the bar changeover time is reduced to just 16 seconds.



PRA SUPERFAST

IEMCA designs a unique machine: the first multi-spindle bar feeder with sliding headstock, aimed to support the DMG MORI MULTISPRINT multi-spindle lathes.



NEXT 42 SLIDING

2009

2013

2016

2017

2018

2019

2020

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CONSTANT INVESTMENTS IN RESEARCH

To be always Pioneers in automation

- IEMCA has always been working to develop innovative solutions for the end users and to improve its products in terms of productivity, design, physical and cognitive ergonomics.
- It employs globally 50 engineers dedicated to the product development: mechanical and electronic designers, software developers and dedicated staff for experimental tests in R&D laboratories.
- It has over 35 active patents for its bar feeders..
- It cooperates with the best Italian Universities and Research Centres in the territory.
- It is the technical partner and reference point for all those oems who want to provide the best technological solutions to their customers.



INNOVATIVE SOLUTIONS



50 DESIGNERS



35 ACTIVE PATENTS



RESEARCH CENTERS



TECHNICAL PARTNER

THE LARGE IEMCA FACTORY

Competences for the Industry of the Future

MASTER is made in the IEMCA plant in Faenza, Emilia Romagna, Italy. It is the biggest bar feeder plant in the world with an available surface area of more than 25,000 sq.m. More than 200 people work in this location everyday to develop new innovative technologies to support end users.



THE BEST FOR BIG BARS

Versatility and autonomy for high production volumes



The **MASTER** bar feeder is unique on the market. Its high versatility allows to achieve very high rotation speeds while meeting at the same time production flexibility requirements.

The MASTER bar feeder is ideal to:

- Maximize performance levels with all types of bars, even square or hexagonal, without giving up to flexibility
- Handle high production volumes
- Achieve maximum loading autonomy allowing unmanned work shifts

HIGH PERFORMANCE

Get the best from your lathe by choosing IEMCA

The MASTER allows to easily reach the highest bar rotation speed allowed by your lathe in every configuration.

Massima velocità di tornitura

- The lubricated, circular section quick-coupling guide channel allows to guide the bar in an optimal way.
- The front bushing allows to guide the bar in an optimal way, even between the feeder and the lathe, eliminating all vibrations.
- The structure of the bar feeder ensures absorption of almost all vibrations due to bar rotation even in case of not perfectly straight bars. With the elimination of vibrations, the lathe spindle life is extended.
- The synchronism makes MASTER 865 perfectly integral with the lathe, regardless of the headstock speed or of the diameter of the bar being machined.

Reduced retooling time

- The quick-coupling guide channel can be replaced without the need to use any tools. The entire operation can be completed in a few simple steps.
- The two front semi-bushings are replaced in less than 20 seconds.



Quick-coupling guide channel



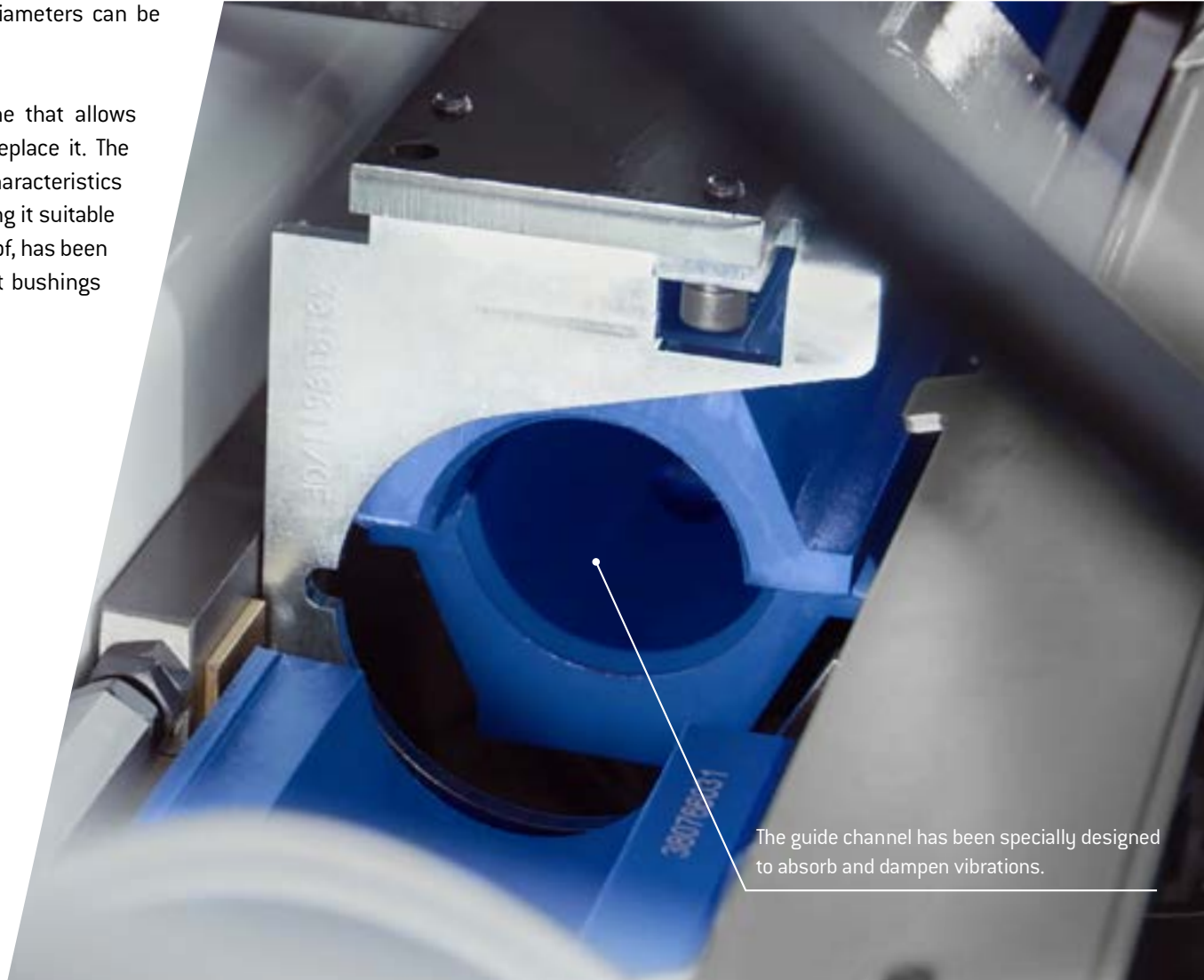
The two front semi-bushings

UNPRECEDENTED VERSATILITY

The widest range of workable diameters in one single guide channel

The MASTER bar feeder is highly versatile: a wide range of diameters can be machined with the same guide channel configuration.

The guide channel of the MASTER bar feeder is the only one that allows to machine a wide range of diameters without the need to replace it. The guide channel is continuous, with a circular section. Such characteristics guarantee perfect bar rotation without any discontinuity, making it suitable also for polygonal bars. The material the guide channel is made of, has been specially designed to absorb and dampen vibrations. The front bushings are made with the same material.



The guide channel has been specially designed to absorb and dampen vibrations.

GREAT AUTONOMY

For large production volumes without human supervision

The MASTER is characterized by great autonomy, that makes production possible without human supervision. It is especially suitable for large production volumes. Magazines and trolleys are available for all feeding needs and autonomy requirements. The magazines have been conceived and designed to be at the service of the operator, in compliance with international physical and cognitive ergonomics rules.

Single rack magazine (MP)

- Fitted with an auxiliary bar feeding system
- Autonomy: 330 mm

BUNDLE magazine (F)

- Can be loaded using a lift truck, a transpallet or a bridge crane
- Autonomy: 2,500 kg



SINGLE RACK MAGAZINE (MP)



BUNDLE MAGAZINE (F)

BUNDLE MAGAZINE

For greater autonomy

The MASTER is also available with F magazine, allowing to achieve greater autonomy for large production volumes without human supervision.

The bundle magazine (F) allows to directly feed a bundle of bars of 2.5 tons, thus guaranteeing great loading capacity, autonomy and minimum internal logistics costs.

The F magazines is suitable for all bar feeding needs. It can be loaded using a lift truck, a transpallet or a bridge crane.

Different types of bars can be fed



PERSONALISED SOLUTIONS

A magazine for every need

IEMCA offers customised solutions that meet the requirements and needs of every customer. The Master 21 with Okuma Multus U3000 solution has been especially designed to allow the bar feeder to perfectly fit in the lathe compartment. The special carter in two sections that can be opened, has been specially designed for this application.



AXIAL SHIFTING

Fast, ergonomic and compact

The axial shifting feature of MASTER is the optimal solution to the operator needs.



FAST

The operator just needs to operate a lever to control the shifting with no need for any tools.



COMPACT

No obstacles on the floor.



ERGONOMIC

The operator starts the shifting while standing near the machine with no need to carry out other operations at floor height.



7" OPERATOR INTERFACE

"One touch" function

The new operator interface has new features that make the machine extremely easy to use and intuitive.

The "one touch" feature facilitates the operator: it is in fact possible to carry out multiple operations with just one touch. Work programs can be stored and easily recalled if needed*.

The bar feeder keypad can be re-installed on the lathe control panel.



*Only available for touch screens.

IEMCA INDUSTRY 4.0

The future is now

In January 2017 IEMCA was the first bar feeder manufacturer to deliver Industry 4.0 machines.

IEMCA devices are able to acquire and share data with the user's machines and production systems, contributing to the constant improvement of production processes.

The **IEMCA Industry 4.0** solution includes:



Email and SMS notification in the event of an alarm on the machine



Telecontrol and remote control



Global remote assistance on all equipment



Back-up and restore of machine parameters



Telecontrol via OPC UA clients



Telecontrol with camera

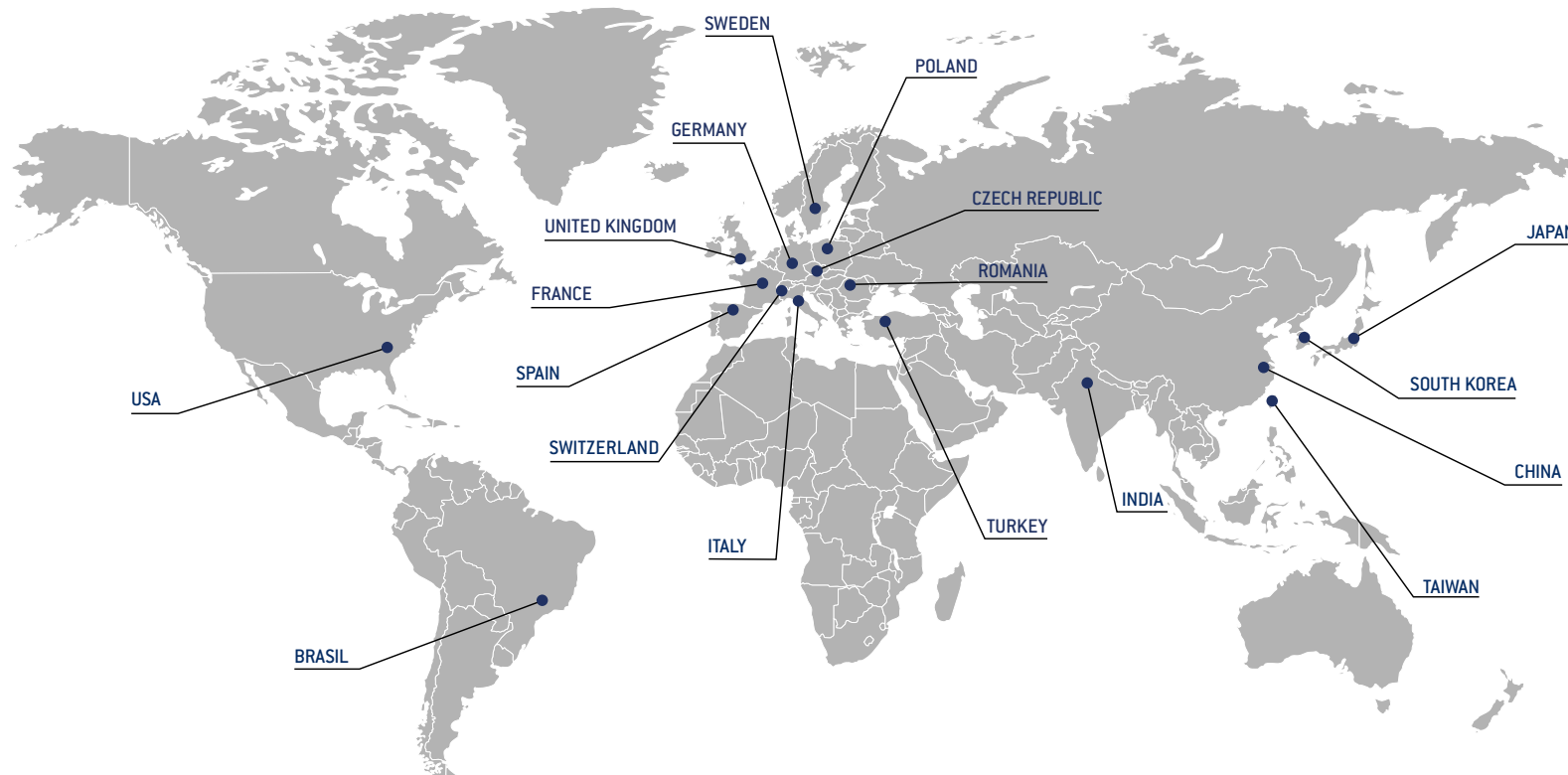


Remote control and wi-fi remote control



THE CUSTOMER FIRST

A worldwide network at your service



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IEMCA SUPPORTS YOU KEEPING YOUR MACHINE AT 100%

WORLDWIDE LEVEL SUPPORT IEMCA

Customers can count on the support of more than 150 technicians for prompt intervention on site, phone support and spare parts.

Preventive maintenance: IEMCA technical experts support the end user keeping the bar feeder healthy for years.

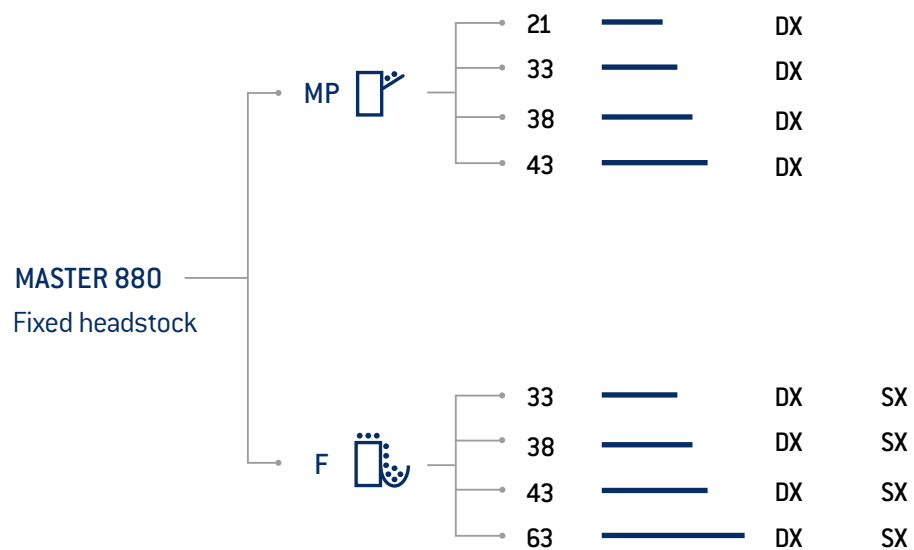
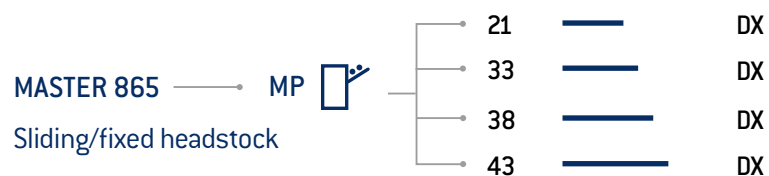
Recommended spare parts: the end user can contact the IEMCA network and get convenient and original spare parts packages.



THE WIDEST RANGE ON THE MARKET

We have a solution for every application

MASTER



TECHNICAL DATA*



ROUND BARS
MASTER 865: 8-65 mm
MASTER 880: 8-80 mm



NO. SPINDLES
1



BAR CHANGEOVER TIME
40 sec.
| 40" |



HEXAGONAL BARS
MASTER 865: 7-55 mm
MASTER 880: 7-65 mm



BAR LENGTH
800 - 6300 mm



COMPRESSED AIR
6 bar



MP MAGAZINE
320 mm



REMNANT LENGTH
110 - 400 mm



INSTALLED POWER
2,3 - 4 kW



UP MAGAZINE
600 mm



MAX BAR WEIGHT
120 kg



POWER SUPPLY
230-400 V AC



F MAGAZINE
2,5 ton



*The data here reported refer to the MASTER range in general. Please refer to the technical data tables in the following pages for the values specific to each bar feeder model and magazine type.

MASTER 865 MP

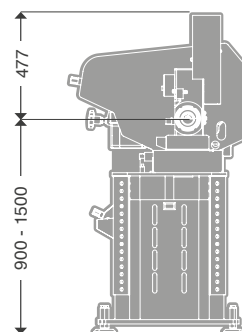
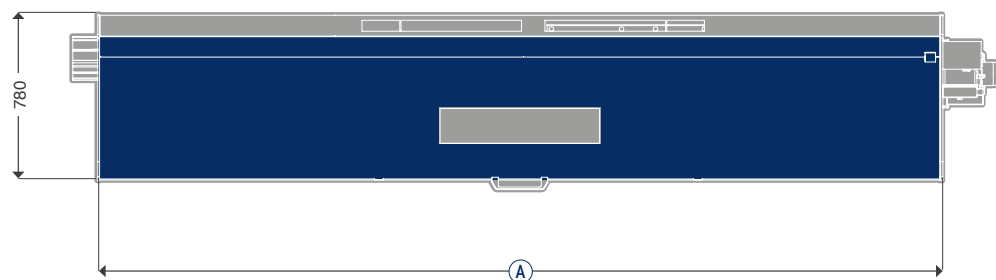
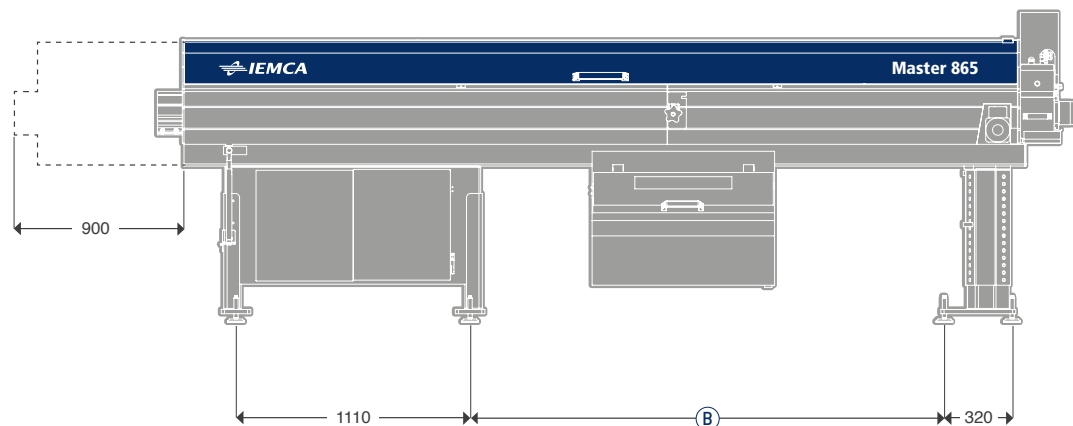


Technical data

Single rack magazine (MP)

Round bar dimensions	8 - 65 mm
Hexagonal bars dimensions (key socket)	7 - 55 mm
Square bars side	10 - 45 mm
Minimum bar length	Ver. 21 - 800 mm · Ver. 33, 38, 43 - 1000 mm
Max bar length	2300 mm - 3300 mm - 3800 mm - 4300 mm
MP magazine capacity	270 - 320 mm (es. n° 34 bars Ø8 mm, n° 5 bars Ø60 mm)
Axial shifting	Ver. 21 - 800 mm · Ver. 33, 38, 43 - 900 mm
Max bar weight	120 kg
Max remnant length	$\varnothing 8 \div 65 \text{ mm} = 400 \text{ mm}$
Min remnant length	110 mm
Bar changeover time*	40 s
Power supply	230 / 400 Volt
Network frequency	50 / 60 Hz
Power supply	24 Volt A.C. - 24 Volt D.C.
Installed power	2,3 kW
Oil quantity	80 L
Air pressure	6 bar
Air consumption	35 NI/changement de barre
Bar feeder weight	Ver. 21 – 1000 kg · Ver. 33 - 1360 kg · Ver. 38 - 1440 kg Ver. 43 - 1520 kg

* Data are purely indicative. Different factors such as length and material of the fed bar, type of magazine and some parameter settings done by the operator, may affect time significantly.



MASTER 865 MP

	A	B
21	3000	2615
33	4120	3640
38	4830	4140
43	5330	4640

MASTER 880 MP

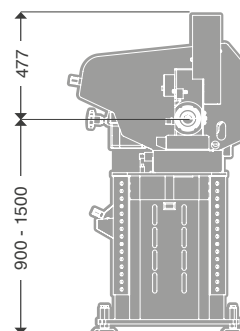
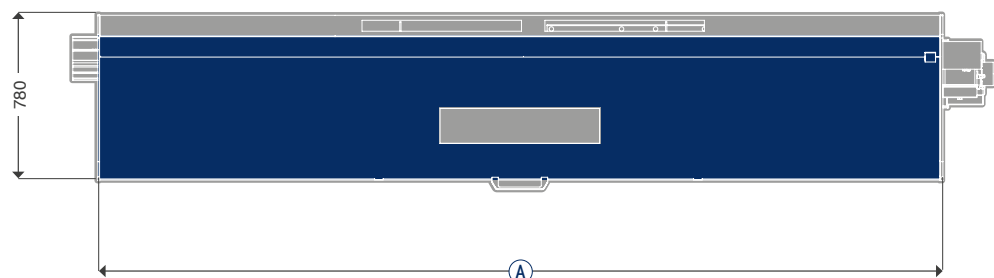
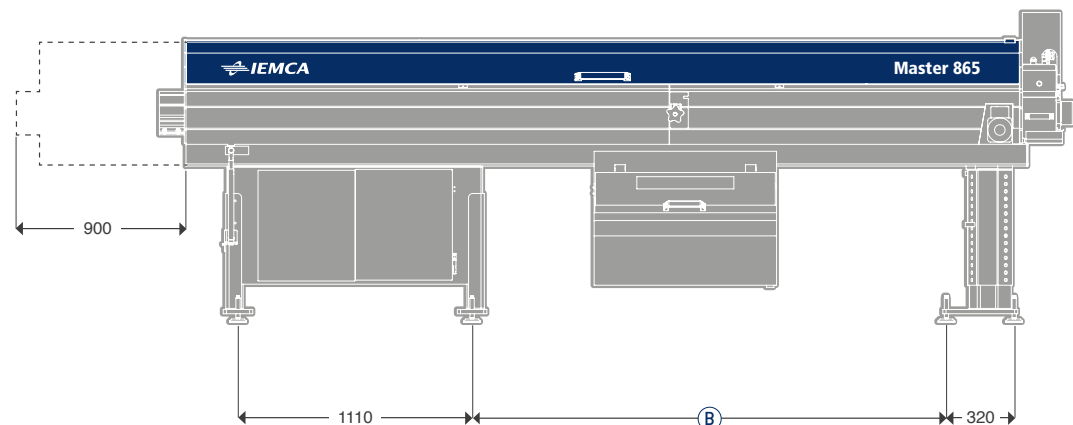


Technical data

Magazzino Monopiano (MP)

Round bar dimensions	8 - 80 mm	
Hexagonal bars dimensions (key socket)	7 - 65 mm	
Square bars side	10 - 50 mm	
Min bar length	Ver. 21 - 800 mm · Ver. 33, 38, 43 - 1000 mm	
Max bar length	2300 mm - 3300 mm - 3800 mm - 4300 mm	
MP magazine capacity	270 - 320 mm (es. n° 34 bars Ø8 mm, n° 4 bars Ø80 mm)	
Axial shifting	Ver. 21 - 800 mm · Ver. 33, 38, 43 - 900 mm	
Max bar weight	120 kg	
Max remnant length	Ø 8 ÷ 65 mm = 400 mm	Ø 66 ÷ 80 mm = 250 mm
Min remnant length	110 mm	
Bar changeover time*	40 s.	
Power supply	230 / 400 Volt	
Network frequency	50 / 60 Hz	
Power supply	24 Volt A.C. - 24 Volt D.C.	
Installed power	2,3 kW	
Oil quantity	80 L	
Air pressure	6 bar	
Air consumption	35 NI/changement de barre	
Bar feeder weight	Ver. 21 - 1000 kg · Ver. 33 - 1360 kg Ver. 38 - 1440 kg · Ver. 43 - 1520 kg	

* Data are purely indicative. Different factors such as length and material of the fed bar, type of magazine and some parameter settings done by the operator, may affect time significantly.



MASTER 880 MP

	A	B
21	3000	2615
33	4120	3640
38	4830	4140
43	5330	4640

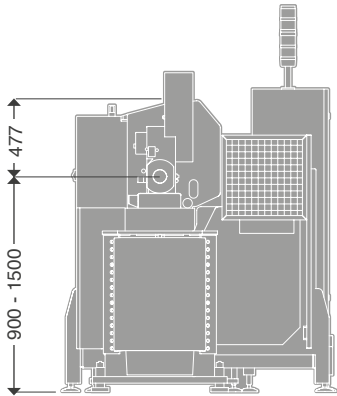
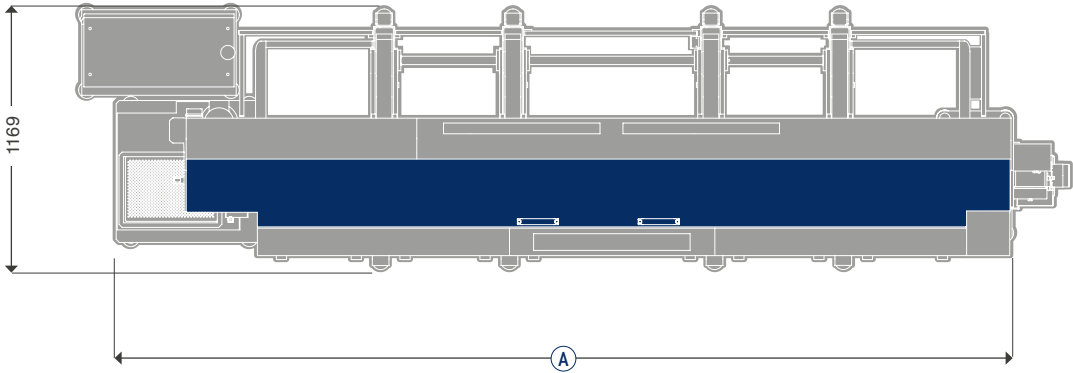
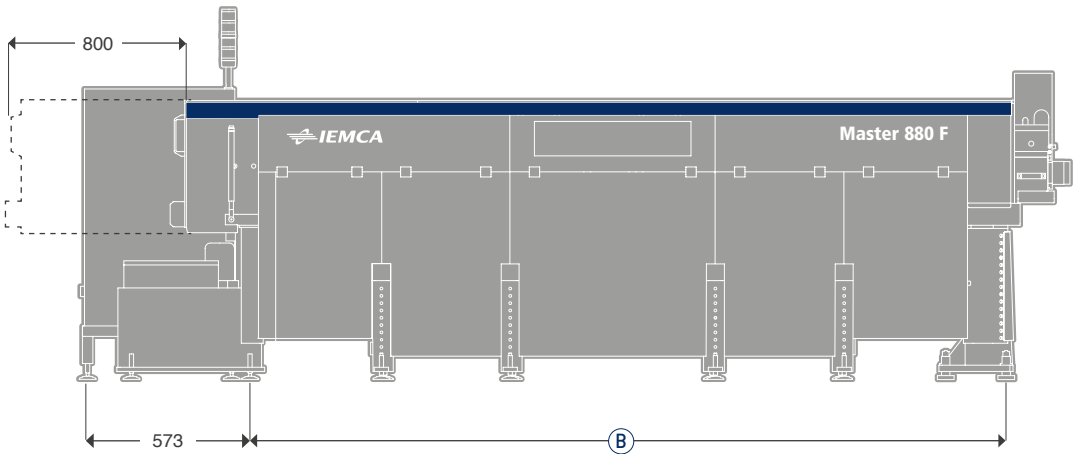
MASTER 880 F



Technical data

Bundle magazine (F)

Round bar dimensions	8 - 80 mm	
Hexagonal bars dimensions (key socket)	7 - 65 mm	
Square bars side	10 - 50 mm	
Min bar length	2800 mm - 2800 mm - 3800 mm - 3200 mm	
Max bar length	3300 mm - 3800 mm - 4300 mm - 6300 mm	
F magazine capacity	2500 kg	
Axial shifting	800 mm	
Max bar weight	120 kg	
Max remnant length	$\varnothing 8 \div 65 \text{ mm} = 400 \text{ mm}$	$\varnothing 66 \div 80 \text{ mm} = 250 \text{ mm}$
Min remnant length	110 mm	
Bar changeover time*	40 s	
Power supply	230 / 400 Volt	
Network frequency	50 / 60 Hz	
Power supply	24 Volt A.C. - 24 Volt D.C. - 220 Volt A.C.	
Installed power	4 kW	
Oil quantity	80 L	
Air pressure	6 bar	
Air consumption	35 NI/bar changeover	
Bar feeder weight	Ver. 33 - 2000 kg · Ver. 38 - 2200 kg Ver. 43 - 2400 kg · Ver. 63 - 2950 kg	



MASTER 880 F

	A	B
33	4330	3640
38	4830	4140
43	5330	4640
63	7320	6640

* Data are purely indicative. Different factors such as length and material of the fed bar, type of magazine and some parameter settings done by the operator, may affect time significantly.

REFERENCES



Master 865 with Graziano Twin 50



Master 880 MP with HAAS ST15Y



Master 880 F with Mori Seiki NZX 2000

REFERENCES



Master 880 MP with Mazak QT Compact 200 MS



Master 865 with Mazak QT Smart 200 M 500



Master 865 with Spinner TTS 65

REFERENCES



MASTER 880 MP with Okuma Multus U3000

REFERENCES



Master 880 MP with Okuma Genos L300



Master 880 MP with Okuma Multus B200W



Master 865 with Okuma Genos L200

REFERENCES



Master 880 MP with Imac Technologie B60V



Master 880 MP with Nakamura WT150II



Master 880 UP with CMZ TX66

REFERENCES



Master 880 MP with ITS Noris 60

REFERENCES



Master 865 with INDEX ABC



Master 880 F with Daewoo Doosan PUMA TT1300SYB



Master 880 UP with Nexturn NST 56 TGX

REFERENCES



Master 880 MP with Goodway GA 300M



Master 880 MP with Daewoo Doosan LYNX 2100B



Master 880 MP with Miyano

BUCCI INDUSTRIES

People, Passion, Technology!

The **BUCCI INDUSTRIES GROUP** is worldwide leader in two sectors: in the industrial **AUTOMATION & ROBOTICS** and in the advanced **COMPOSITE MATERIALS**.

In the automation industry, Bucci Industries operates with the following brands:

IEMCA: leader in the design and production of bar feeders (www.iemca.com)

GIULIANI: leader in the industry of high productivity and flexibility machine tools and transfer machines (www.giulianico.com)

SINTECO: leader in the automation and robotics for assembly applications and in the management of medical unit doses in the hospitals (www.sintecorobotics.com)

VIRE: point of reference for the packaging of hygiene products (www.vire.it)

Bucci Industries operates with the brand **BUCCI COMPOSITES** in the design and production of advanced composite materials, primarily carbon fiber (www.bucci-composites.com)

www.bucci-industries.com



WORLDWIDE
LEADER



950
PEOPLE



150
R&D ENGINEERS



PARTNERSHIPS WITH
UNIVERSITIES AND
RESEARCH CENTRES

+ 70

YEARS
OF HISTORY



INVESTMENTS TO
CREATE NEW SKILLS



1945

Founding of
CISA



1961

Founding of
IEMCA



1984

Acquisition of
GIULIANI



1985

Inauguration of
Bucci Industries
USA



1987

Inauguration of
Bucci Industries
Deutschland



1996

Opening of
IEMCA Gimco
Taiwan



1996

Inauguration of
Bucci Industries
France



1999

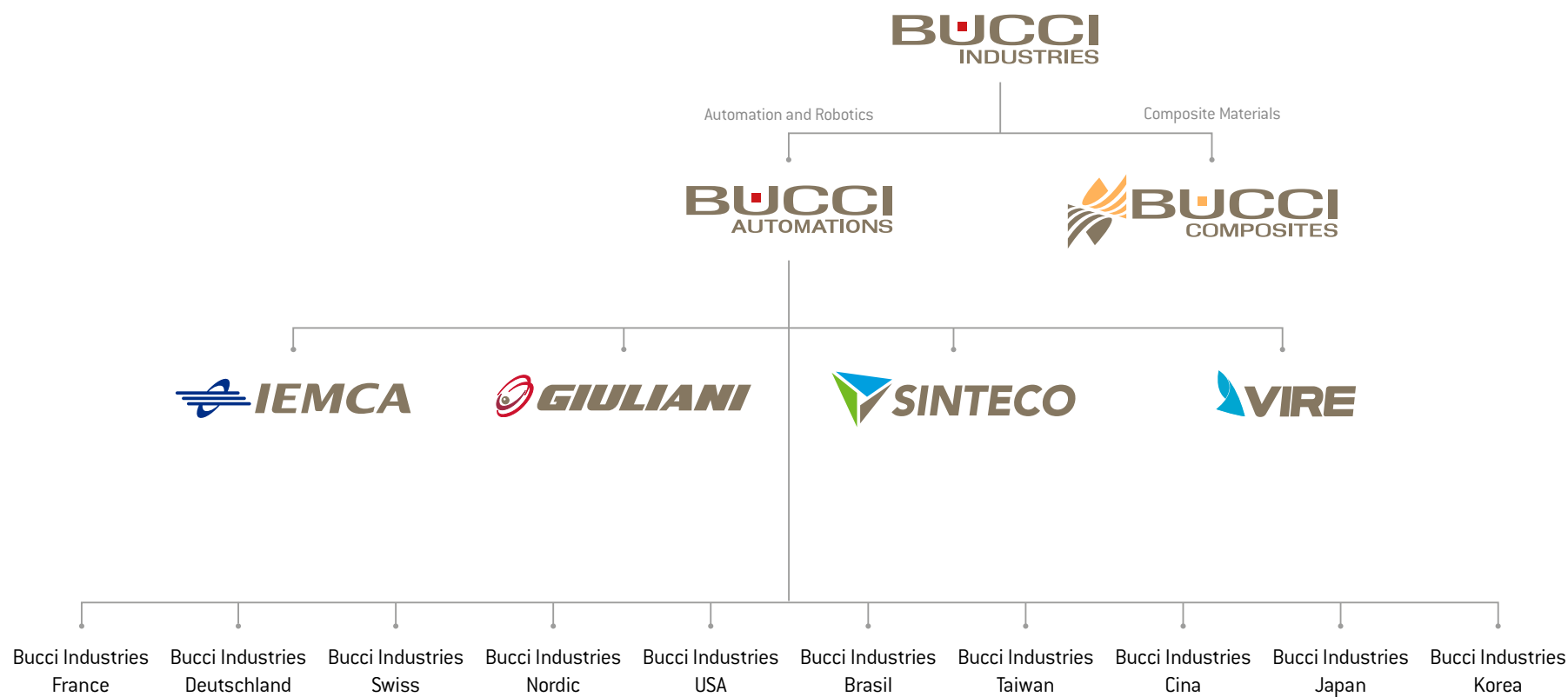
Opening of
IEMCA
Giappone



1999

Selling of CISA
-
Founding of
BUCCI INDUSTRIES





Italian
holding

Italian
companies

Italian
companies'
divisions

Worldwide
subsidiary
companies



IEMCA WORLDWIDE



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