

NEXT 42 SLIDING

For DMG MORI MULTISPRINT multi-spindle lathes



NEXT 42 SLIDING

SYNCHRONIZED TECHNOLOGY

NEXT 42 SLIDING is a multi-spindle automatic bar feeder designed in collaboration with DMG MORI to support their MULTISPRINT Swiss-type multi-spindle lathe.



A HISTORY OF SUCCESS

People, Competence, Innovations and Investments
have made IEMCA the Worldwide LEADER

The **first IEMCA bar feeder**, model A, is officially presented at Milan's Trade Show.

IEMCA launches the first bar feeder in the world equipped with **multi rack and bundle magazines**, increasing unmanned production time of the bar feeder 5 times.

IEMCA launches the first bar feeder in the world for multi spindle lathes, equipped with a revolutionary patent: the "double bar pusher" or "pre-feeding".

IEMCA develops TAL: the first bar feeder in the world with lubrication inside the guide channel.

IEMCA BOSS is born and it defines the market standard: it is the first bar feeder with full **electronic** control.

IEMCA develops SIR: the first integral bar feeder for multi-spindle lathes equipped with **guide channels with variable diameter**, thanks to the use of "sprockets" (IEMCA patent).

IEMCA presents ELITE to the market, the bar feeder for small diameter bars destined to become the **benchmark for micromechanics**.



MODEL A



MODEL T



PRA



TAL



BOSS



SIR



ELITE

1966

1973

1979

1983

1991

1994

2007



1961

ESTABLISHED



4

PRODUCTION PLANTS



550

EMPLOYEES



+120.000

INSTALLATIONS



90

COUNTRIES

NEXT 25 is designed: a high-performance machine for multi-spindle lathes with **integrated bar feeder and stock reel**.

IEMCA launches the SUPERFAST platform which reduces bar changeover time up to **37%** and headstock idle times to zero.

IEMCA is the only bar feeder manufacturer in the world to provide Industry 4.0 technology: warning messages in case of alarm, telecontrol, teleservice, remote connection with other systems, etc.

The SIR Heavy Duty is the perfect combination of **minimization of machine life cycle costs**, extreme **flexibility** and **productivity** maximization.

IEMCA launches on the market MAESTRO® 80 NO LIMITS, an automatic bar feeder for 10 to 80 mm bars for lathes with fixed headstock, ideal for those who are looking for very high performances and very high flexibility.

The PRA model is improved and equipped with a **next generation PLC**: the bar changeover time is reduced to **just 16 seconds**.

IEMCA designs a unique machine: the **first multi-spindle bar feeder with sliding headstock**, aimed to support the DMG MORI MULTISPRINT multi-spindle lathes.



NEXT



BOSS HD SUPERFAST



INDUSTRY 4.0



SIR HEAVY DUTY



MAESTRO® 80 NO LIMITS



PRA SUPERFAST



NEXT 42 SLIDING

2008

2013

2016

2017

2018

2019

2020

CONTENTS

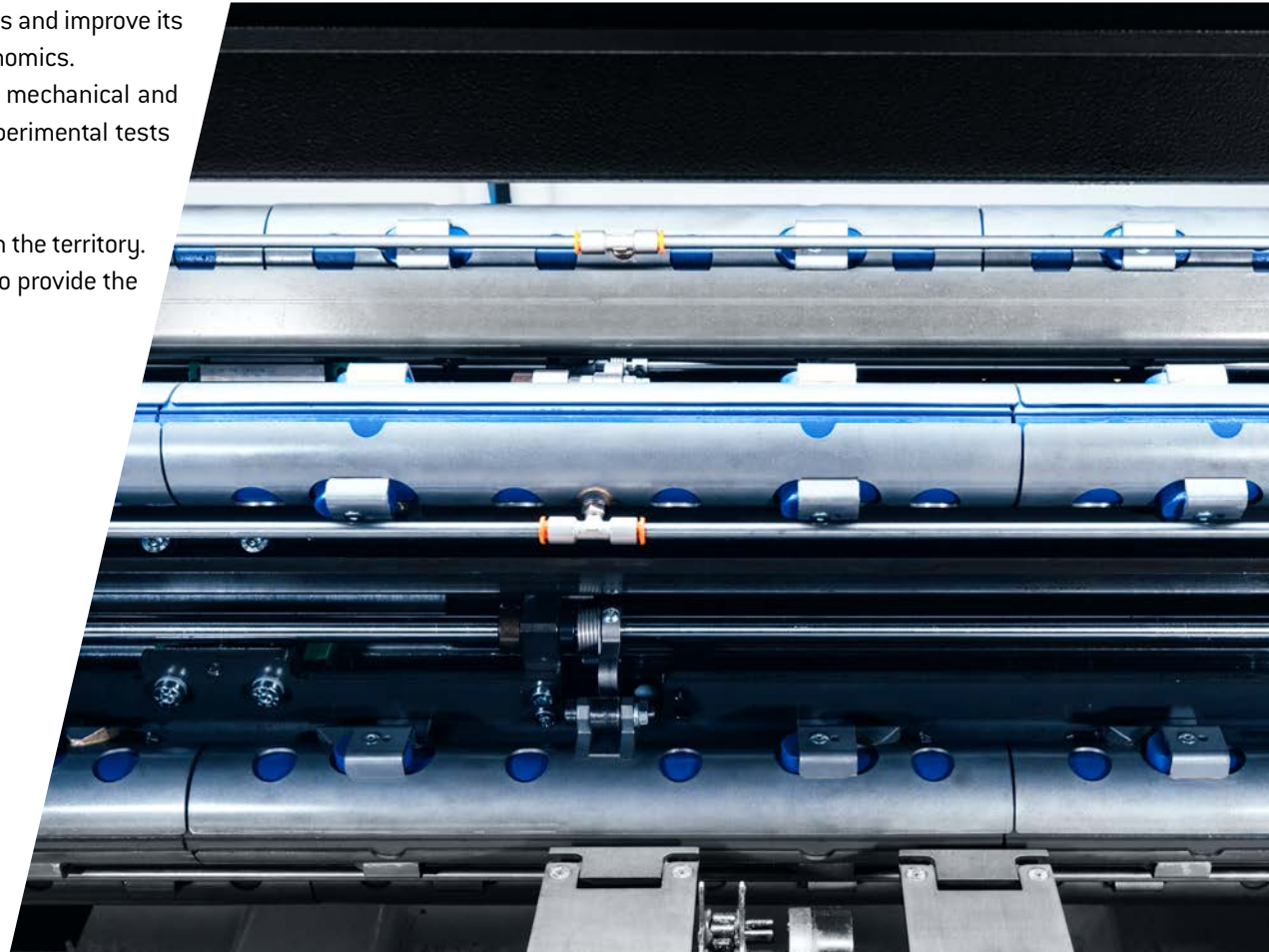
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CONSTANT INVESTMENTS IN RESEARCH

To always be Pioneers in automation

- IEMCA has always worked to develop innovative solutions for end users and improve its products in terms of productivity, design, physical and cognitive ergonomics.
- It employs 50 engineers globally dedicated to product development: mechanical and electronic designers, software developers and dedicated staff for experimental tests in R&D laboratories.
- It has over 30 active patents for its bar feeders.
- It cooperates with the best Italian Universities and Research Centres in the territory.
- It is the technical partner and reference point for all OEMs who wish to provide the best technological solutions to their customers.



INNOVATIVE SOLUTIONS



50 DESIGNERS



35 ACTIVE PATENTS



RESEARCH CENTERS



TECHNICAL PARTNER

THE LARGE IEMCA FACTORY

Competences for the Industry of the Future

NEXT 42 SLIDING is made in the IEMCA plant in Faenza, Emilia Romagna, Italy. It is the biggest bar feeder plant in the world with over 270,000 sqft under roof. More than 200 people work in this location every day to develop new innovative technologies to support end users.



THE PERFECT UNION

The ideal partner when working with the DGM MORI MULTISPRINT Swiss type multi-spindle lathes

Reliability Robustness Productivity

NEXT 42 SLIDING



The NEXT 42 SLIDING bar feeder is the most unique and highly innovative machine of its kind: it is the first IEMCA multi-spindle bar feeder with sliding headstock, equipped with 6 independent mobile Z-axis guide channels.

The NEXT 42 SLIDING is the result of a long-standing partnership and established success: the machine has been designed and developed by the IEMCA engineering team in close collaboration with DMG MORI for the DMG MORI MULTISPRINT multi-spindle lathes.

NEXT 42 SLIDING is the perfect combination of:

- Extreme reliability and robustness
- Productivity maximization
- High quality, meeting DMG MORI standards

UNPARALLELED PRECISION

To eliminate the risk of mechanical failure and production stoppages

NEXT 42 SLIDING is equipped with a reliable mechanical control system which guarantees the highest possible accuracy of bar and remnant measurement and detection. As a result, the risk of mechanical failure, machine downtime and production stoppages is eliminated.

The bar feeder measures the bar by means of the **mechanical flag**. The bar length is measured with extreme precision and accuracy to within a tenth of a millimeter. The measurement takes into account the guide bushing (when present) and the position of the headstock along its full 360 mm stroke. Finally, the bar is precisely brought to facing position, avoiding the collision with tooling.

While loading a new bar onto the feeder, the **cylindrical probe** performs a double check: first, that the guide channel is empty and then that the operation has been completed successfully. The presence of the bar inside the channel is recorded and signalled to the bar feeder operator panel. This eliminates any mechanical failure, such as the accidental loading of several bars into the same channel.



VERY HIGH ROBUSTNESS AND RELIABILITY

Perfect synchronisation between lathe and bar feeder

The high robustness of NEXT 42 SLIDING - namely of its front elements such as the bell, drive rods and guide tubes - ensures that the bar feeder is perfectly integral with the lathe. NEXT 42 SLIDING allows to easily reach the highest turning speed allowed by the machine tool.

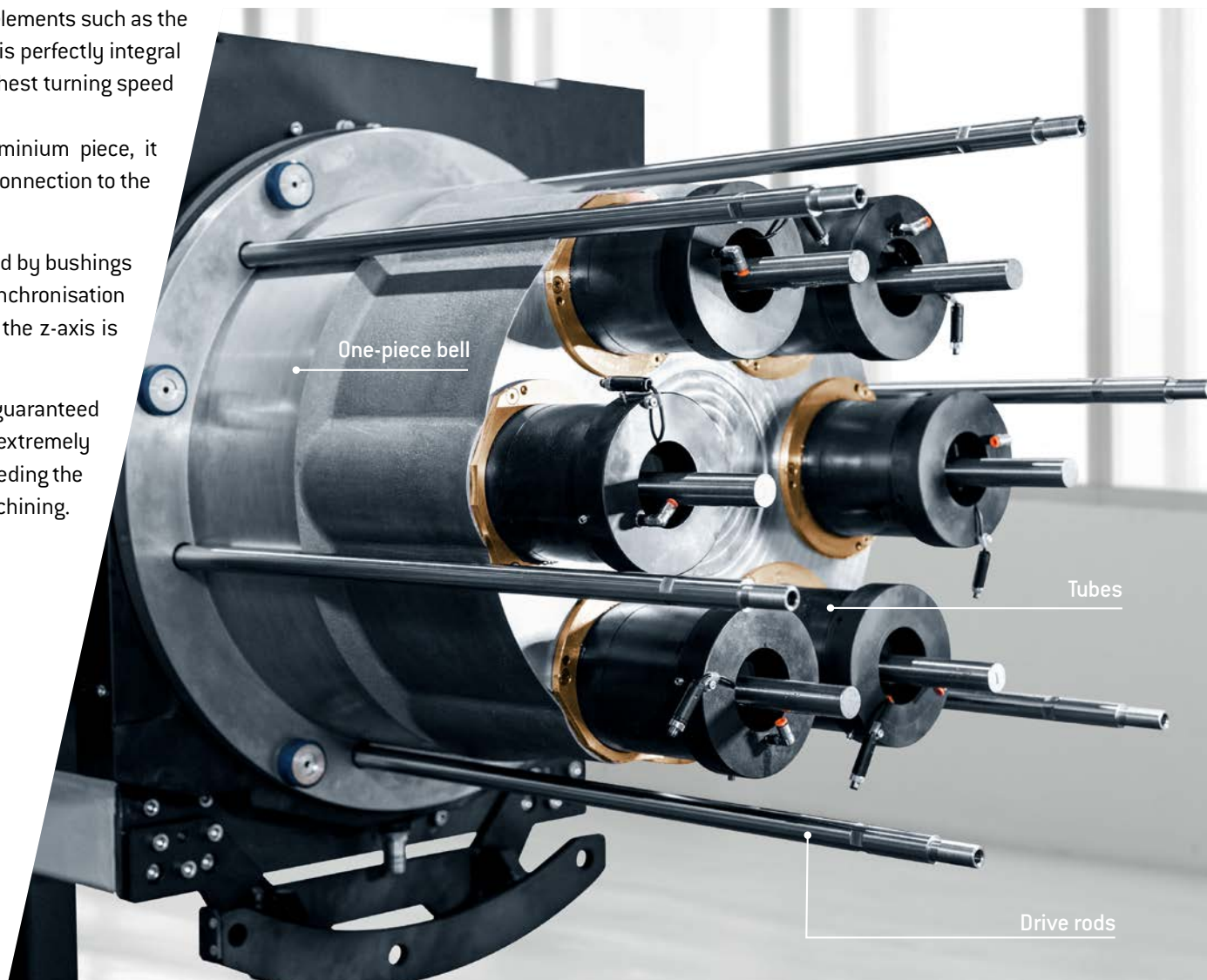
The **front bell** is a component of excellence: a single aluminium piece, it guarantees high rigidity of the whole installation and secure connection to the lathe.

The **6 tubes** containing the bar guiding elements are supported by bushings located in the front disk and the one-piece bell. The perfect synchronisation between the movement of the spindles and the tubes along the z-axis is guaranteed by robust drive rods.

The **coaxiality** between the spindle and the guide channel is guaranteed to within 0.1 mm. The lathe and bar feeder alignment is extremely precise: this prevents any deformation or obstruction while feeding the bar or that the bar is subject to excessive vibration during machining.



Front disk with bushings



One-piece bell

Tubes

Drive rods

PRODUCTIVITY MAXIMIZATION

Get the most out of your DMG MORI MULTISPRINT lathe with IEMCA

NEXT 42 SLIDING sets no limits on the lathe and allows the maximum possible turning speed to be easily reached with any configuration, adapting perfectly to the machine tool work conditions.

The new bar is loaded into the guide channel in masked time, this reduces the **bar changeover time** to a minimum. The software on board the bar feeder records and stores the presence of the bar.

The clamping of **shaped bars** is extremely fast. An hexagonal bar is aligned and clamped in less than 3 seconds.

NEXT 42 SLIDING is fast and reliable also during **indexing**. The connection between the bar feeder drum and the lathe spindle drum allows maximum indexing speed and acceleration. The bar feeder internal control systems ensure correct performance of operation and prevent mechanical failure and production delays.

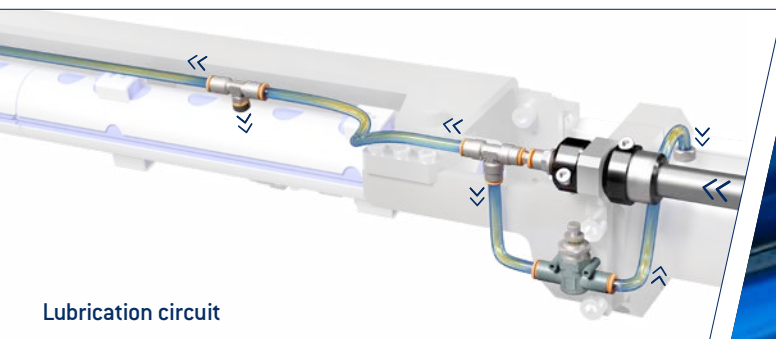


GUIDE CHANNEL

The perfect guide for high performances

The 6 round-section guide channels are continuous. The polyurethane guide sectors are followed by a completely closed guide tube of the same material, that guides the bar in the best possible way and minimizes vibration.

Thanks to a **dedicated lubrication circuit** for each channel, the bar is hydrostatically supported. This dampens vibration and friction during machining and maximises turning speed.



Lubrication circuit



Round section guide channel

GUIDE CHANNEL

Reduced retooling times for higher flexibility

The fast retooling system allows you to change work type in about 30 minutes*.

- **Quick** coupling channels are removed and installed easily.
- It is not always necessary to retool the whole machine: depending on the diameter machined, it is possible to change only the front mobile guides leaving the rear fixed guide sections unchanged.
- The **bar pusher** is replaced according to the rear guides as it covers the same range of machinable diameters.



RETOOLING TIME
30 min*

*Replacement of guide tubes and front mobile guides for length L=33.
Several factors can significantly alter this time.



ERGONOMICS, TIDINESS AND CLEANLINESS

Facilitating the operator and maximizing comfort in the production area

NEXT 42 SLIDING has been designed to meet all operator's needs, with the aim of making retooling and maintenance quick and easy while keeping the working environment tidy and clean.

- The **opening cover** provides full view of the entire bar feeder. It is also very easy to reach components at the rear of the machine, such as push bars and motors. Full accessibility allows for convenient and time-saving retooling and maintenance.
- As a further guarantee of tidiness and cleanliness, an easily removable **splash guard** is fitted at the front, at the height of the mobile guides.
- The front bell also acts as a **fluid collector**, separating the lathe cutting oil from the lubrication oil in the guide channels..
- The **sliding lower covers** provide easy access to components such as the electrical panel, pump and oil tank.
- The **extraction system** of the **control unit** facilitates replacement of the oil pump.
- The **oil sump filter** does not require cleaning.



COVER CAN BE OPENED

Allowing full view and access to the entire bar feeder



SPLASH GUARD

Additional guarantee of tidiness and cleanliness



SLIDING LOWER COVERS

Provide easy access to internal components: electrical panel, pump and oil

AXIAL SLIDING

Fast and integrated



The axial sliding of NEXT 42 SLIDING has been designed to meet the needs of the operator and facilitate maintenance on the lathe and bar feeder.



FAST

The operator intervenes on just one screw to operate the slide and move the machine body.



INTEGRATED

There is no additional footprint on the floor.



SLIDING

600 mm

SINGLE RACK MAGAZINE

Practical and safe during feeding

NEXT 42 SLIDING is equipped with a single-rack magazine with a useful length of approx. 470 mm.

It is designed to ensure that bar feeding operations are carried out in complete safety, thanks to the presence of photoelectric barriers that inhibit dangerous movements of the magazine without interrupting the machine's operating cycle.



SINGLE-RACK MAGAZINE
Diameter adjustment



SINGLE-RACK MAGAZINE
Upper guides adjustment



OPERATOR PANEL
Safety photoelectric barriers

BUNDLE MAGAZINE

Greater autonomy

The bar capacity of the NEXT 42 SLIDING can be increased by adding a Bundle magazine (Caddy-F). This additional magazine allows direct feeding of a bundle of 250 mm diameter bars and provides additional capacity up to 1500 kg*.

The Caddy-F is equipped with wheels and can be moved quickly and easily if you need to move it away from the machine for greater accessibility. The Caddy-F platform can also be used to easily reach the top of the bar feeder for retooling and maintenance purposes, for example for replacing the front mobile guides.



*Value of Caddy-F length L=43, for a bundle of bars Ø250 mm, with bars of maximum diameter 36 mm. The actual capacity of the additional magazine may vary depending on various factors, including the type of material being worked.

OPERATOR INTERFACE

New features for greater efficiency

The 7" operator interface features new functions developed especially for the NEXT 42 SLIDING.

The screen showing the lathe drum can also be viewed on the bar feeder operator panel. It shows the position of the guide channels and spindles, and whether a bar is inside each channel.

It allows to:

- Know the exact position of the drum at all times.
- Know whether the bar has been fed correctly into a guide channel, without the need to stop machining and open the cover.

The screen includes both IEMCA and DMG MORI terminology to assist the operator in reading the information.



OPERATOR INTERFACE

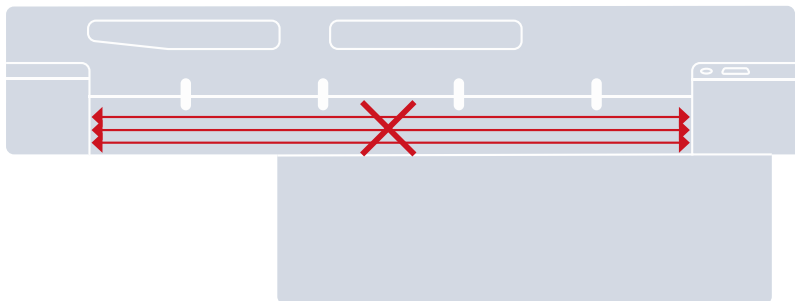
To work in complete safety

NEXT 42 SLIDING meets the highest safety requirements. The operator panel immediately alerts the user to potential risk situations via dedicated screens.

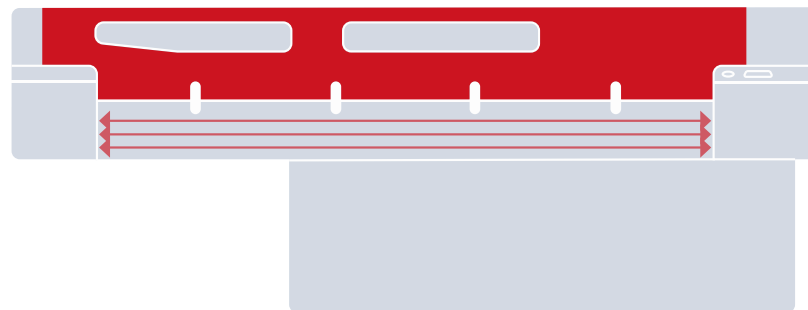
Operations can only be continued under conditions of absolute safety.



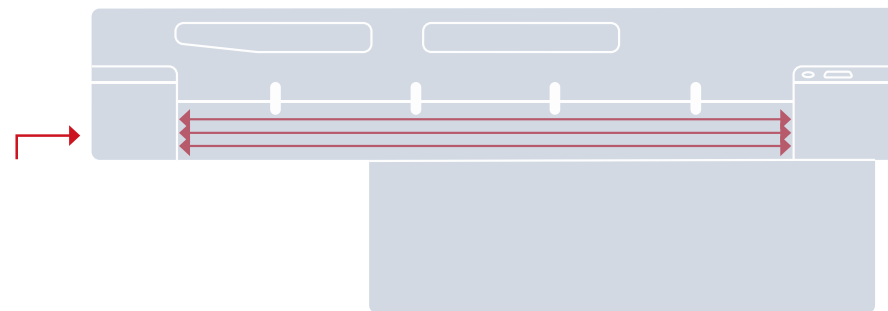
**OBSTRUCTION OF PHOTOELECTRIC BARRIERS
ON THE SINGLE-RACK MAGAZINE**



MAIN COVER OPENING



SIDE COVER OPENING



BAR FEEDER-LATHE INTERFACE

Constant communication for perfect synergy

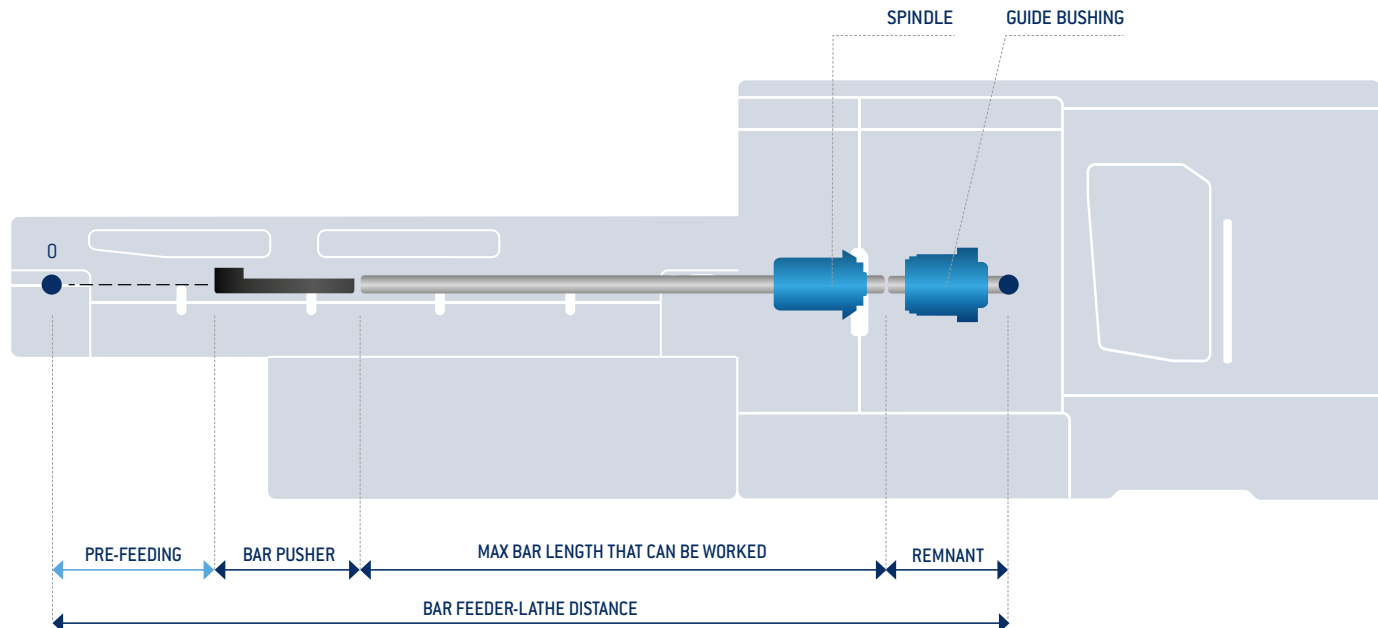
NEXT 42 SLIDING is the first IEMCA bar feeder to implement a control algorithm that differs from the conventional solution, designed specifically for DMG MORI MULTISPRINT multi-spindle lathes.

Thanks to active and constant two-way communication with the lathe, the machine is able to adapt dynamically to different working conditions, carrying out complex operations in real time and calculating with extreme precision:

- Bar length
- Remnant length

Continuous cross-checking of the data from both machine tools prevents the occurrence of failures or machine stoppages, within the tolerance ranges set by the user.

NEXT 42 SLIDING significantly reduces downtimes, thanks to the bar feeding phase carried out in masked time.



IEMCA INDUSTRY 4.0

The future is now

In January 2017 IEMCA was the first bar feeder manufacturer to deliver Industry 4.0 machines.

IEMCA devices are able to acquire and share data with the user's machines and production systems, contributing to the constant improvement of production processes.

The **IEMCA Industry 4.0** solution includes:



Email and SMS notification in the event of an alarm on the machine



Telecontrol and remote control



Global remote assistance on all equipment



Back-up and restore of machine parameters



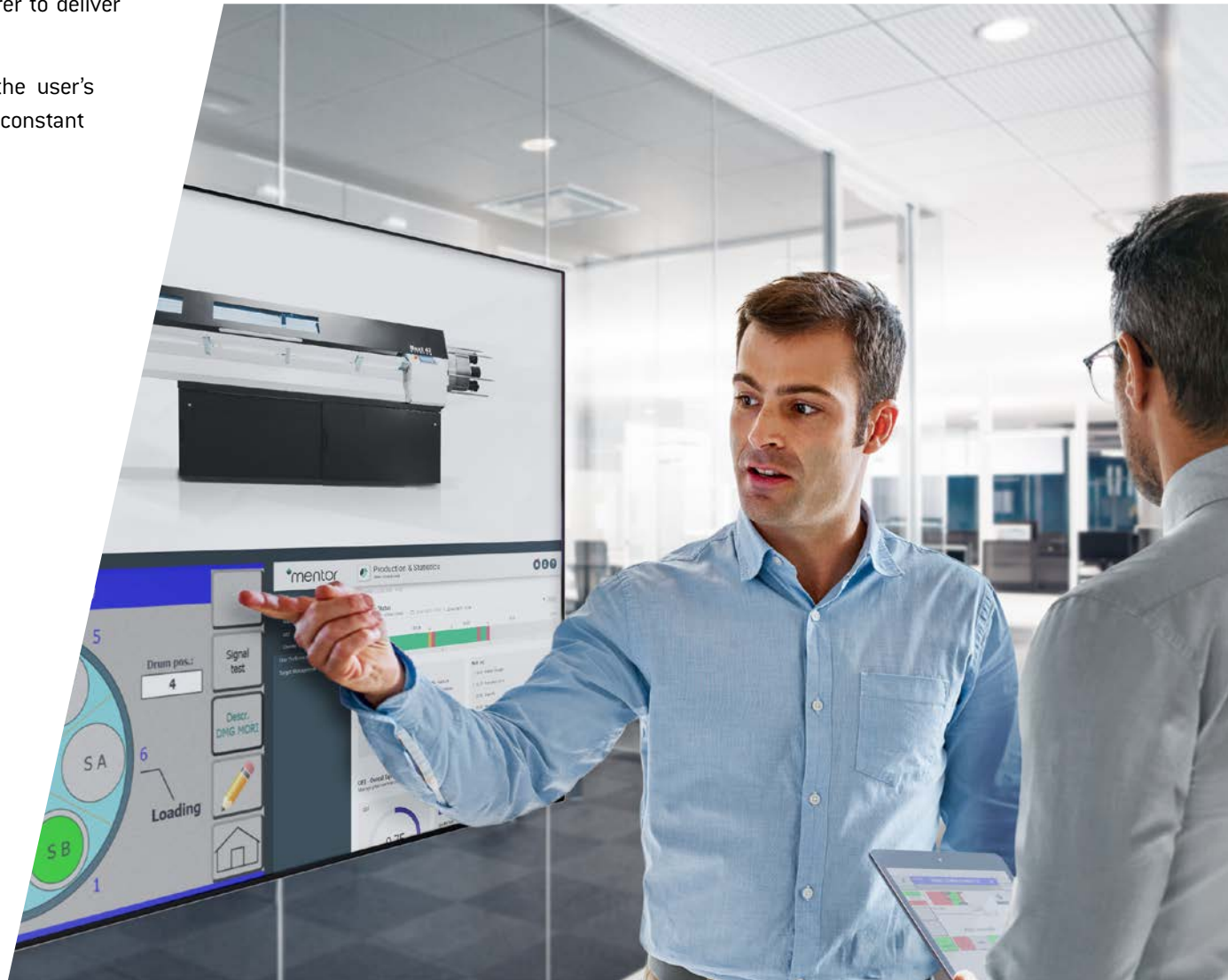
Telecontrol via OPC UA clients



Telecontrol with camera

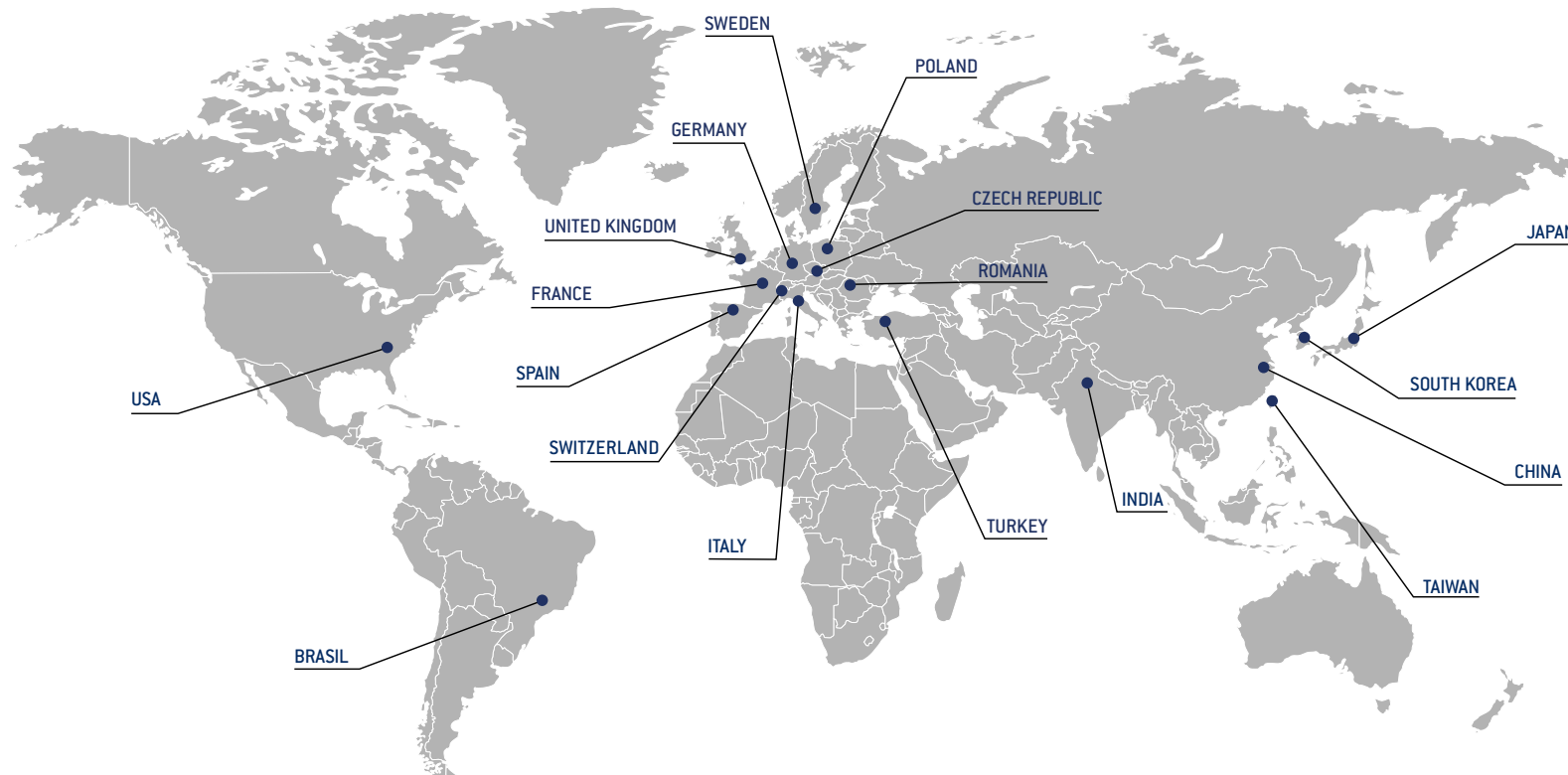


Telecontrol and local control



THE CUSTOMER FIRST

A worldwide network at your service



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IEMCA SUPPORTS YOU KEEPING YOUR MACHINE AT 100%

WORLDWIDE LEVEL SUPPORT

IEMCA customers can count on the support of more than 150 technicians for prompt intervention on site, phone support and spare parts.

Preventive maintenance: IEMCA technical experts support the end user keeping the bar feeder healthy for years.

Recommended spare parts: the end user can contact the IEMCA network and get convenient and original spare parts packages.



TECHNICAL DATA*



ROUND BARS
4 - 36 mm



NO. SPINDLES
6



RETOOLING TIME
30 min



HEXAGONAL BARS
5 - 32 mm



BAR LENGTH
2450 - 4300 mm



COMPRESSED AIR
5 - 8 bar



SQUARE BARS
4 - 27 mm



MAX BAR WEIGHT
45 kg



INSTALLED POWER
4,5 kW



MP MAGAZINE
118 bars Ø4 mm
12 bars Ø36 mm



BAR CHANGEOVER TIME
Partially in masked time



POWER SUPPLY
220/400 Volt



MAGAZINE F
1500 kg



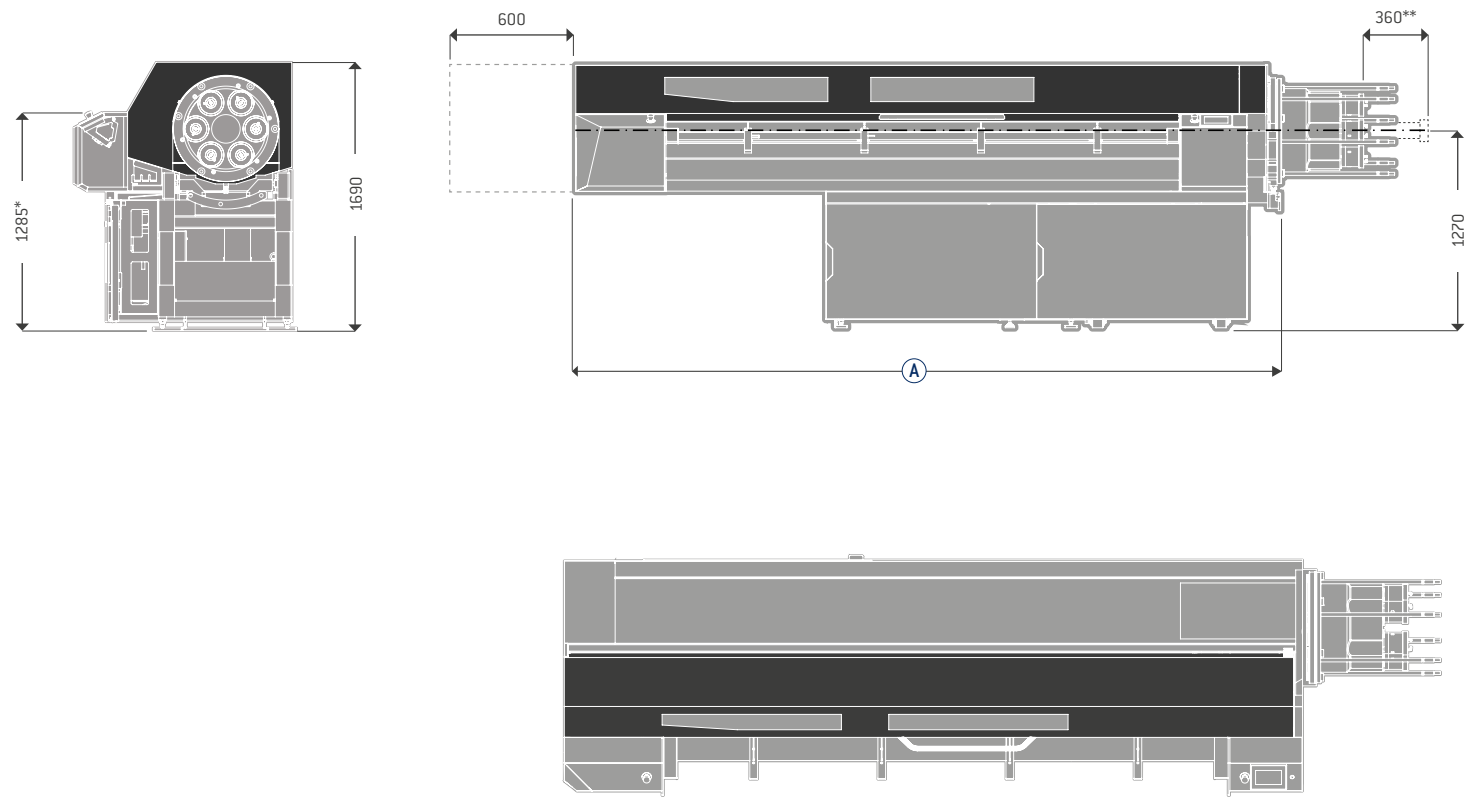
NEXT 42 SLIDING

Technical data	Next 42 Sliding
Round bar dimensions	4 mm [0.16"] - 36 mm [1.42"]
Hexagonal bar dimensions	5 mm [0.20"] - 32 mm [1.26"]
Square bars side	4 mm [0.16"] - 27 mm [1.06"]
Min bar length	Ver. 33 - 2450 mm · Ver. 43 - 2850 mm
Max bar length*	Ver. 33 - 3300 mm · Ver. 43 - 4300 mm
MP magazine capacity	Approx. 470 mm [118 bars Ø4 mm · 12 bars Ø36 mm]
Caddy-F magazine capacity*	1500 kg
Axial sliding	600 mm
Max bar weight	Ver. 33 - 35 kg · Ver. 43 - 45 kg
Feeding speed	Max 1700 mm/s
Return speed	Max 1700 mm/s
Bar changeover time**	< 23 s (partially in masked time)
Power supply	220/400 Volt
Network frequency	50/60 Hz
Power supply	24 Volt D.C.
Installed power	4.5 kW - 5.5 kW with Caddy-F
Oil quantity	115 L
Air pressure	5-8 bar
Air consumption	15 NI/bar changeover time
Bar feeder weight	Ver. 33 - 2470 kg Ver. 43 - 3100 kg

* Value for Caddy-F length L=43, for a bundle of bars Ø250 mm, with bars of maximum diameter 36 mm. The actual capacity of the additional magazine may vary depending on various factors, including the type of material being worked.

** The table contains purely indicative data. Different factors such as length and material of the bar and some of the parameter settings by the operator, can affect the time significantly.

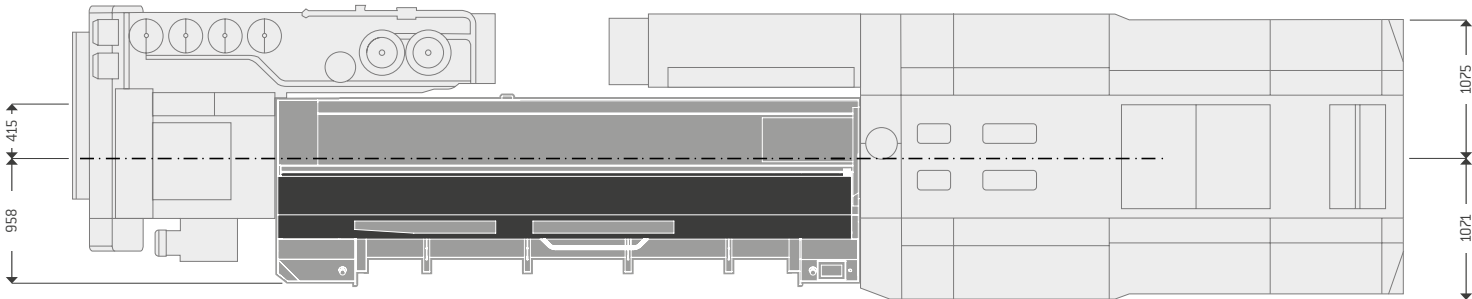
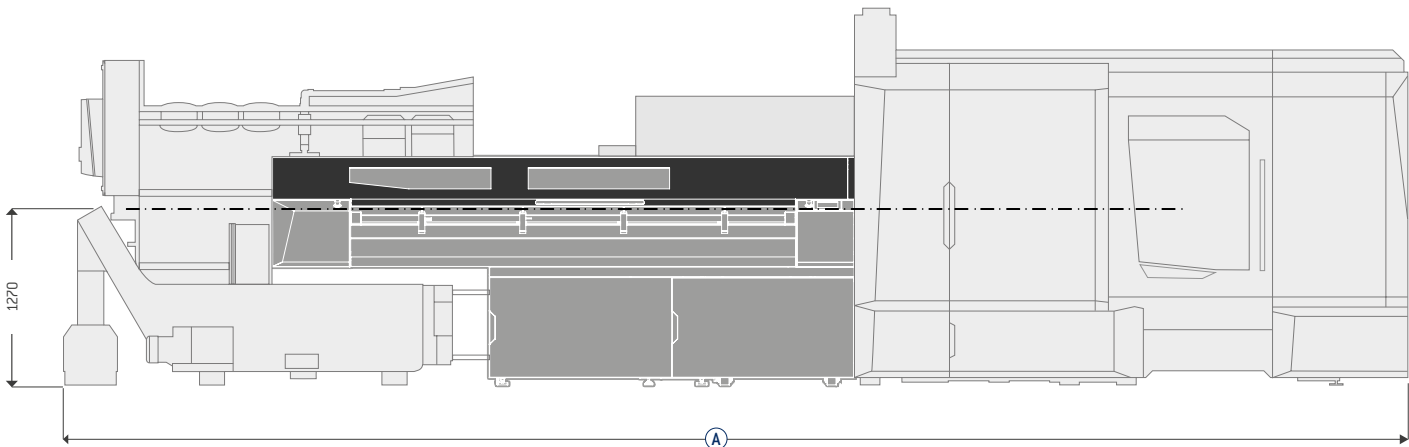
NEXT 42 SLIDING



	33	43
A	4558	5558

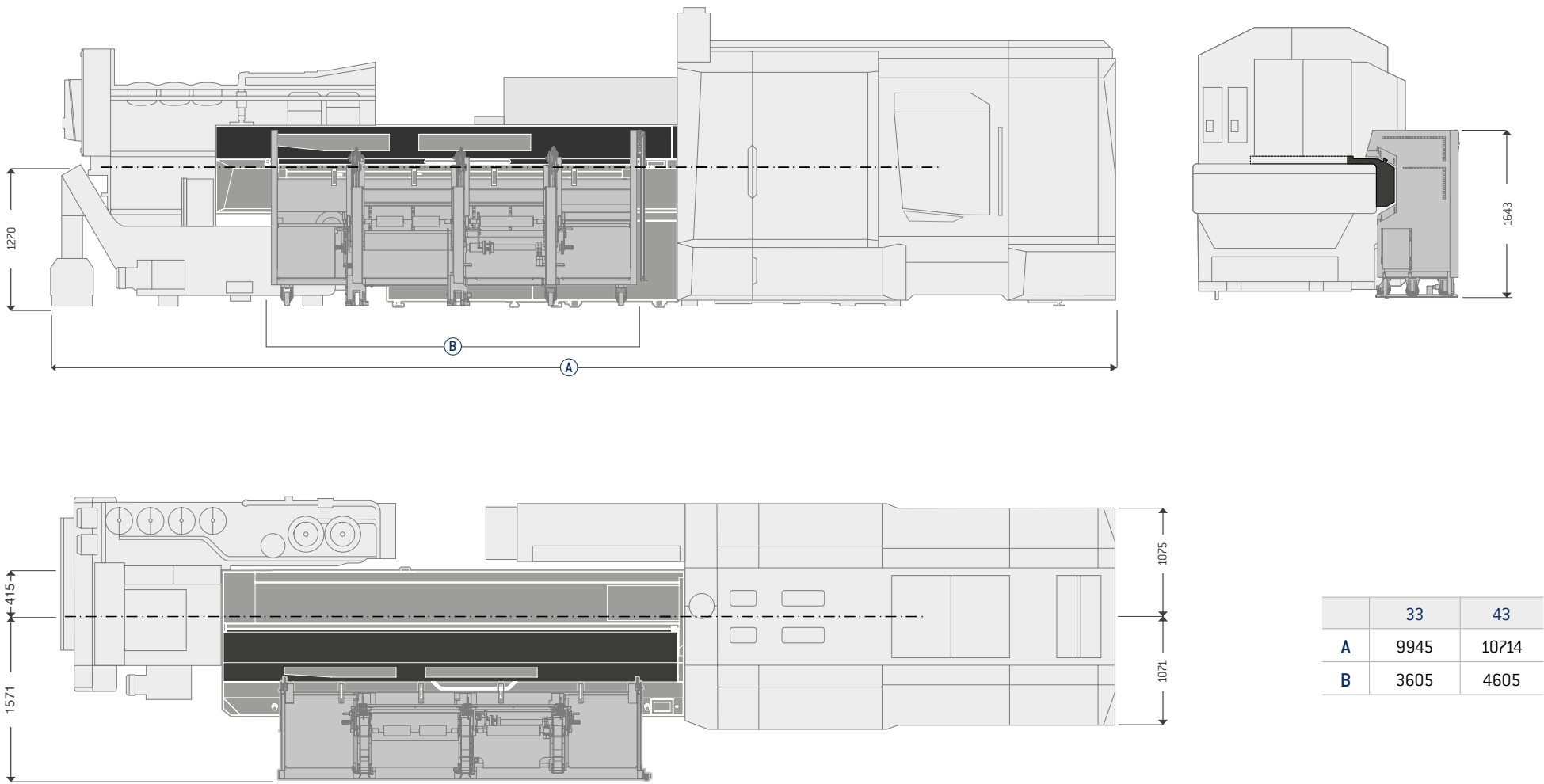
*Bar feeding height
**Headstock max stroke

NEXT 42 SLIDING WITH DMG MORI MULTISPRINT



	33	43
A	9345	10714

NEXT 42 SLIDING AND CADDY-F WITH DMG MORI MULTISPRINT



REFERENCES



NEXT 42 SLIDING with DMG MORI MULTISPRINT 36



NEXT 42 SLIDING with DMG MORI MULTISPRINT 36



NEXT 42 SLIDING with DMG MORI MULTISPRINT 36

NEXT 42 SLIDING

Reliability

Robustness

Productivity

Next 42
Sliding



BUCCI INDUSTRIES

People, Passion, Technology!

The BUCCI INDUSTRIES GROUP is worldwide leader in two sectors: in industrial AUTOMATION & ROBOTICS and advanced COMPOSITE MATERIALS.

In the automation industry, Bucci Industries operates with the following brands:

IEMCA: worldwide leader in the design and production of bar feeders (www.iemca.com)

GIULIANI: leader in the industry of high-productivity and high-flexibility machine tools and transfer machines (www.giulanimachines.com)

SINTECO: leader in the field of automation and robotics for assembly applications and in the management of medicine unit doses in hospitals (www.sintecorobotics.com)

VIRE: benchmark for the packaging of hygiene products (www.vire.it)

Bucci Industries operates with the brand **BUCCI COMPOSITES** in the design and production of advanced composite materials, primarily carbon fibre (www.bucci-composites.com)

www.bucci-industries.com



WORLDWIDE
LEADER



950
PEOPLE



150
R&D ENGINEERS



PARTNERSHIPS WITH
UNIVERSITIES AND
RESEARCH CENTRES

+70

YEARS
OF HISTORY



INVESTMENTS TO
CREATE NEW SKILLS



1945

Founding of
CISA



1961

Founding of
IEMCA



1984

Acquisition of
GIULIANI



1985

Inauguration of
Bucci Industries
USA



1987

Inauguration of
Bucci Industries
Deutschland



1996

Opening of
IEMCA Gimco plant
in Taiwan



1996

Inauguration of
Bucci Industries
France



1999

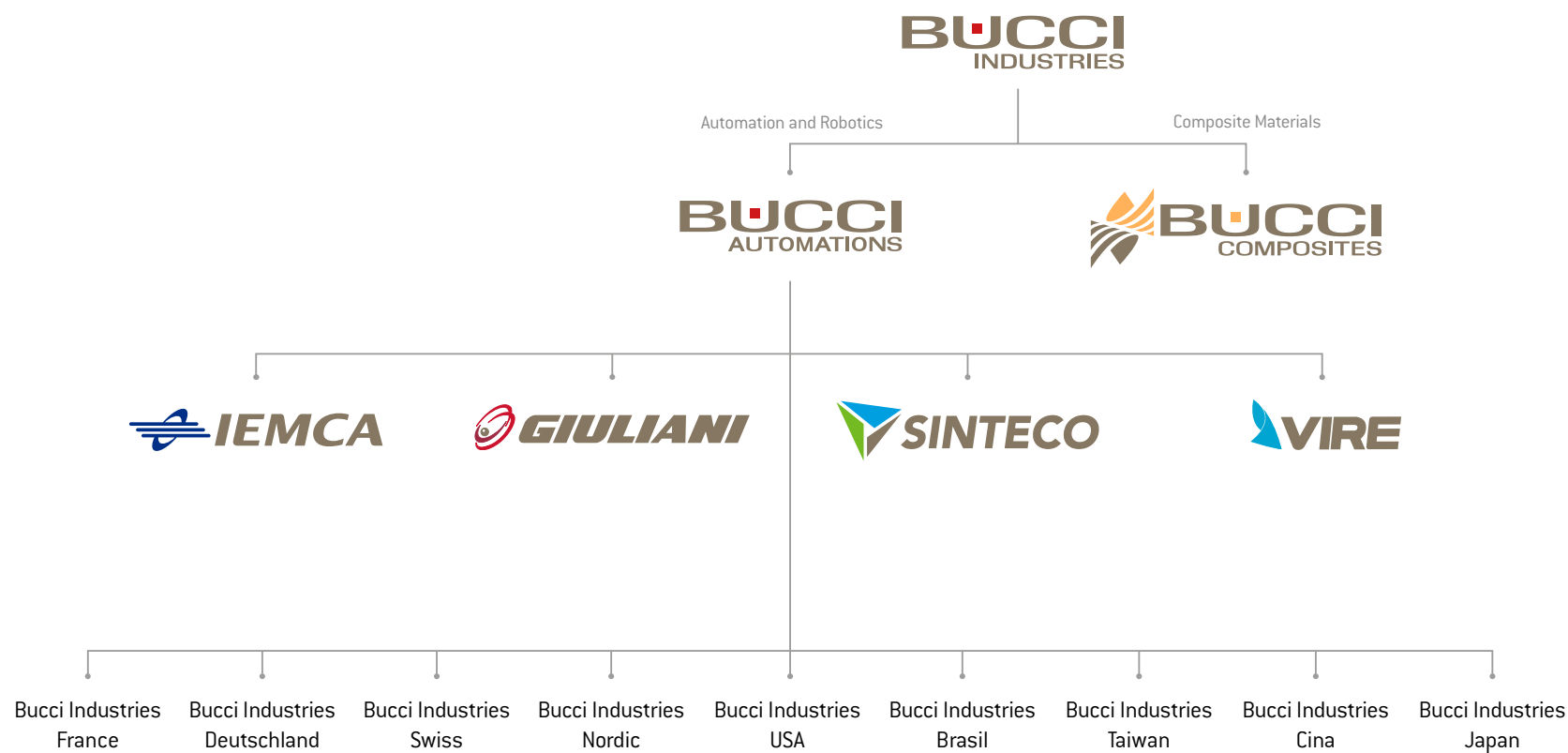
Opening of
IEMCA branch in
Giappone



1999

Selling of CISA
-
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Italian
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